





NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1

7) WEIGHT: 0.09 lbs

## **E4644-3 CABIN ROOF DOUBLER**

DESIGN	<u>55</u>	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	<u>55</u>		
CHECKED	<u>RF</u>	DRAWING NO.	REV. A
MFG. APPR.	<u>SM</u>	E4644	SHEET 2 OF 2
APPROVED	<u>TM</u>	TITLE	SCALE
DE APPR.	<u>SM</u>	CABIN ROOF DOUBLER	NTS
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